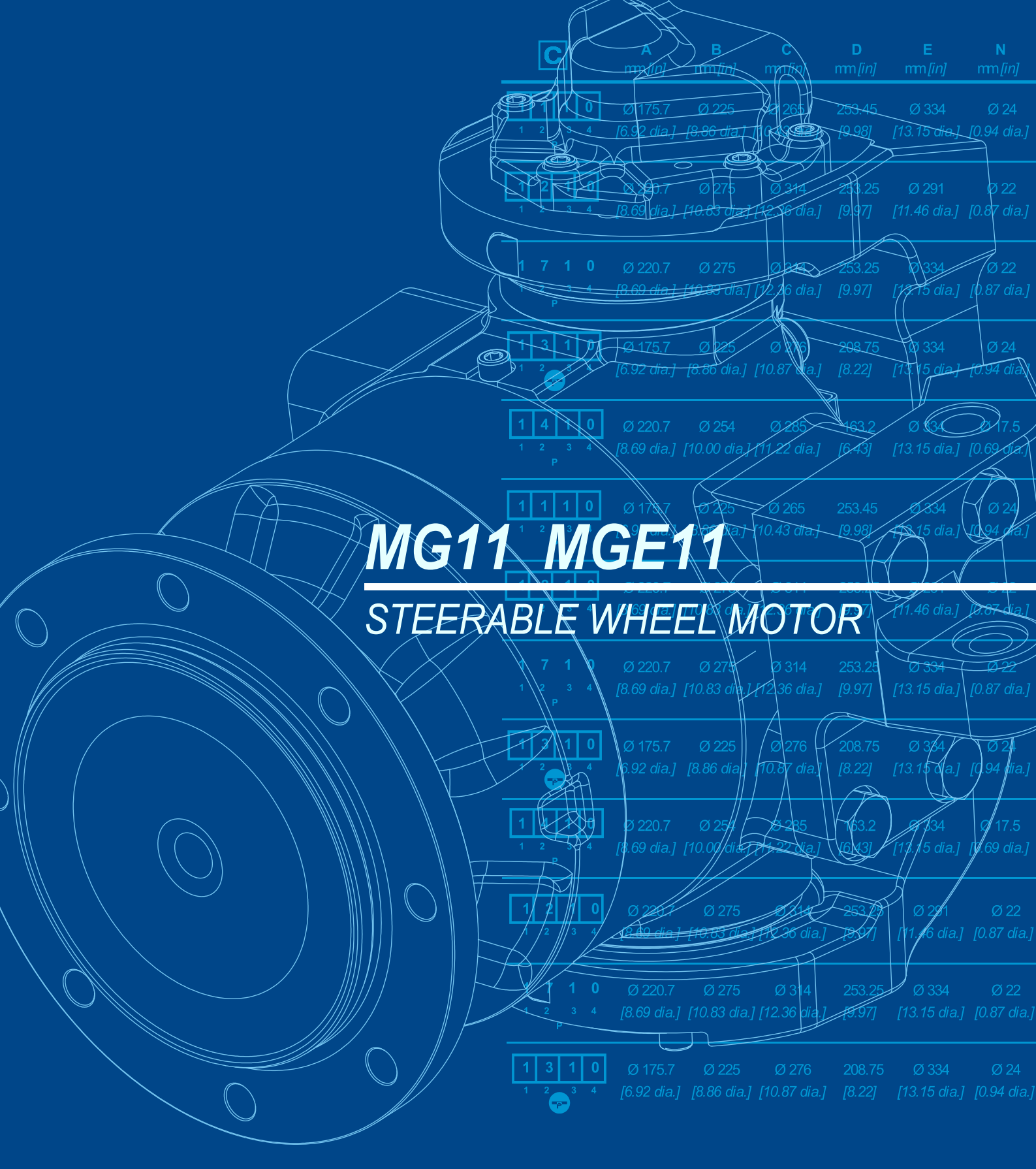
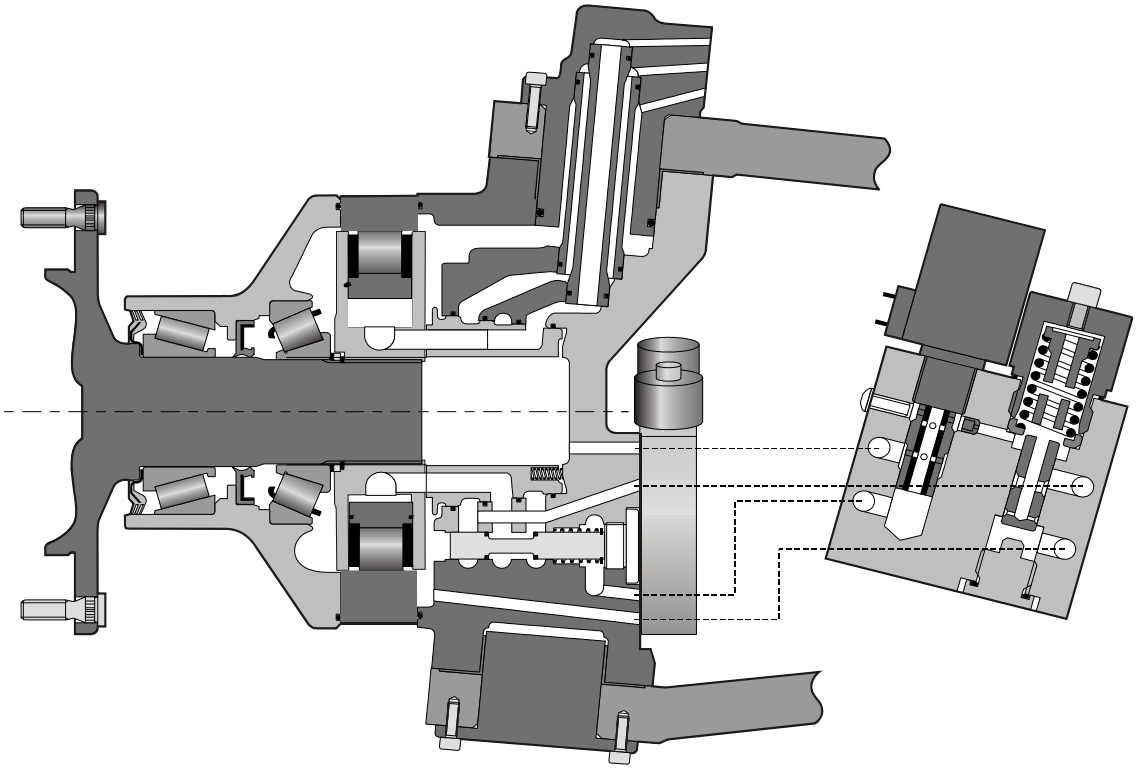


MG11 MGE11

STEERABLE WHEEL MOTOR

TECHNICAL CATALOG

POCLAIN HYDRAULICS



Motor Inertia : 0.05 kg.m²

		❶ cm³/tr *[cu.in/rev.]*	❷ cm³/tr *[cu.in/rev.]*	Theoretical torque ❶ at 100 bar Nm	*at 1000 PSI [lb.ft]*	Max.power ❶ kW *[HP]*	❷ preferred kW *[HP]*	❷ non-preferred kW *[HP]*	Max. speed ❶ tr/min	❷ *[RPM]*	Max. pressure bar *[PSI]*
Cams with equal lobes	MG11 **7**	730 *[44,5]*	365 *[22,3]*	1 161	*[590]*	50 *[67]*	33 *[44]*	25 *[34]*	200		450 *[6 530]*
	MG11 **8**	837 *[51,0]*	419 *[25,5]*	1 331	*[677]*				195		
	MG11 **9**	943 *[57,5]*	472 *[28,8]*	1 499	*[762]*				190		
	MG11 **0**	1 048 *[63,9]*	524 *[32,0]*	1 666	*[847]*				185		
	MG11 **1**	1 147 *[70,0]*	574 *[35,0]*	1 824	*[927]*				180		
	MG11 **2**	1 259 *[76,8]*	630 *[38,4]*	2 002	*[1 018]*				170	175	
	MGE11 **9**	1 263 *[77,0]*	632 *[38,5]*	2 008	*[1 021]*				170	190	400 *[5 800]*
	MGE11 **0**	1 404 *[85,6]*	702 *[42,8]*	2 232	*[1 135]*				155	185	
	MGE11 **1**	1 536 *[93,7]*	768 *[46,8]*	2 442	*[1 242]*				140	180	
	MGE11 **2**	1 687 *[102,9]*	844 *[51,4]*	2 682	*[1 364]*				130	165	
Cams with unequal lobes	MG11 **A**	1 048 *[63,9]*	629 *[38,4]* / 419 *[25,6]*	1 666	*[847]*	50 *[67]*	33 *[44]*	25 *[34]*	170		450 *[6 530]*
	MGE11 **A**	1 404 *[85,6]*	843 *[51,4]* / 561 *[34,2]*	2 232	*[1 135]*				120		400 *[5 800]*

❶ **First displacement**

❷ **Second displacement**

CONTENT

MODEL CODE **5**

CHARACTERISTICS **6**
Standard (1910) single displacement motor with built-in exchange 6
Standard (1910) 2 displacement motor with built-in exchange 7
Exchange 7
Load curves 8
Efficiency 9
Wheel rim mountings 10
Chassis mounting 10
Steering attachment 11
Steering angle 11
Hydraulic connections 12

OPTIONS **13**

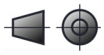
Methodology :
This document is intended for manufacturers of machines that incorporate Poclain Hydraulics products. It describes the technical characteristics of Poclain Hydraulics products and specifies installation conditions that will ensure optimum operation.
This document includes important comments concerning safety. They are indicated in the following way:

	Safety comment.

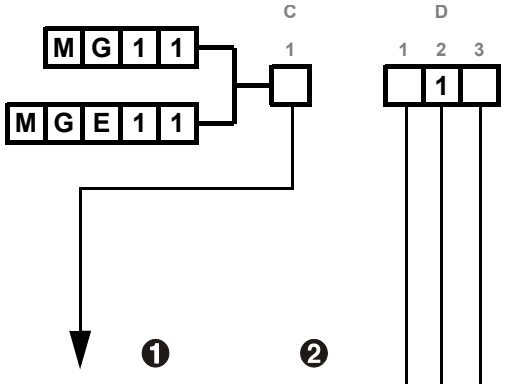
This document also includes essential operating instructions for the product and general information. These are indicated in the following way:

	Essential instructions.
	General information .
	Information on the model code.
	Weight of component without oil.
	Volume of oil.
	Units.
	Tightening torque.
	Screws.
	Information intended for Poclain-Hydraulics personnel.

The views in this document are created using metric standards.
The dimensional data is given in mm and in inches (inches are between brackets and italic)



MODEL CODE



		❶ cm³/tr *[cu.in/rev.]*	❷ cm³/tr *[cu.in/rev.]*
Cams with equal lobes MG11	**7**	730 *[44,5]*	365 *[22,3]*
	8	837 *[51,0]*	419 *[25,5]*
	9	943 *[57,5]*	472 *[28,8]*
	0	1 048 *[63,9]*	524 *[32,0]*
	1	1 147 *[70,0]*	574 *[35,0]*
	2	1 259 *[76,8]*	630 *[38,4]*
Cams with equal lobes MGE11	**9**	1 263 *[77,0]*	632 *[38,5]*
	0	1 404 *[85,6]*	702 *[42,8]*
	1	1 536 *[93,7]*	768 *[46,8]*
	2	1 687 *[102,9]*	844 *[51,4]*
Cams with unequal lobes MG11	**A**	1 048 *[63,9]*	629 *[38,4]* / 419 *[25,6]*
Cams with unequal lobes MGE11	**A**	1 404 *[85,6]*	843 *[51,4]* / 561 *[34,2]*

❶ **First displacement**

❷ **Second displacement**

1-displacement valving	**1**	
2-displacement valving (Clockwise)	**D**	Ratio 2
	E	Ratio <2
	F	Ratio >2
2-displacement valving (Counterclockwise)	**G**	Ratio 2
	H	Ratio <2
	J	Ratio >2

Distribution with built-in exchange	**1**

ISO 11926-1 Connections	**A**
ISO 6149-1 Connections	**8**

With C-Frame	**1**

Without attachments	**0**

Crossing motor axis	**1**

Standard bearing support	**1**

8 x M20 x 1.5 on Ø275	**9**

Without studs	**1**
With studs + nuts	**2**
With studs	**3**
M threaded holes	**4**

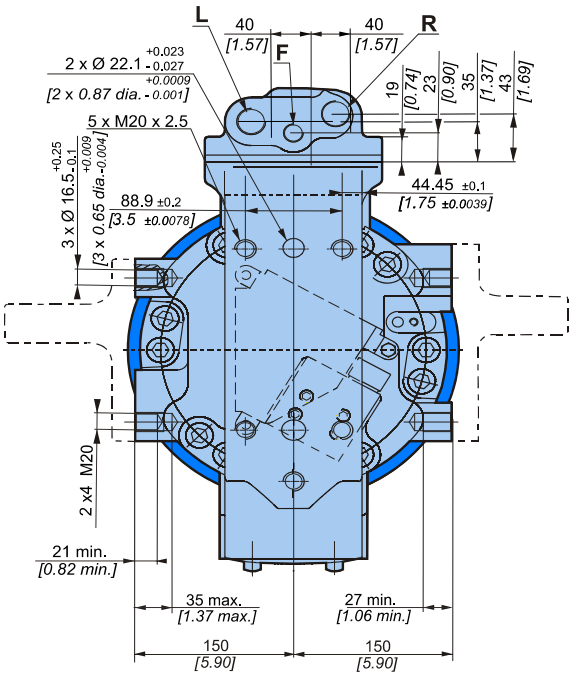
T4 Speed sensor installed	**2**
Diamond™	**7**
Predisposition for speed sensor	**8**
Reinforced sealing	**E**
TR Speed sensor installed	**S**

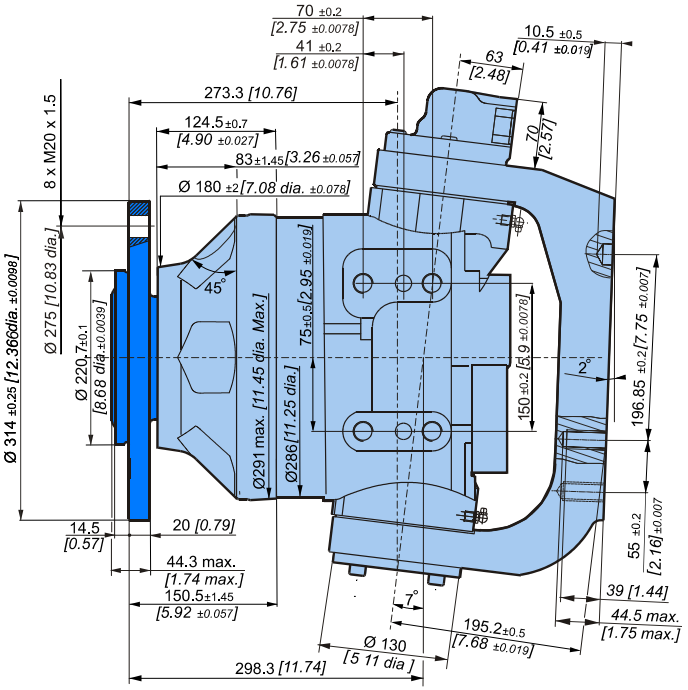
CHARACTERISTICS

Standard (1910) single displacement motor with built-in exchange

210 kg *[462 lb]*

1,00 L *[60 cu.in]*

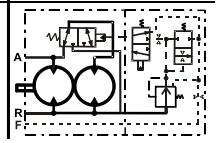


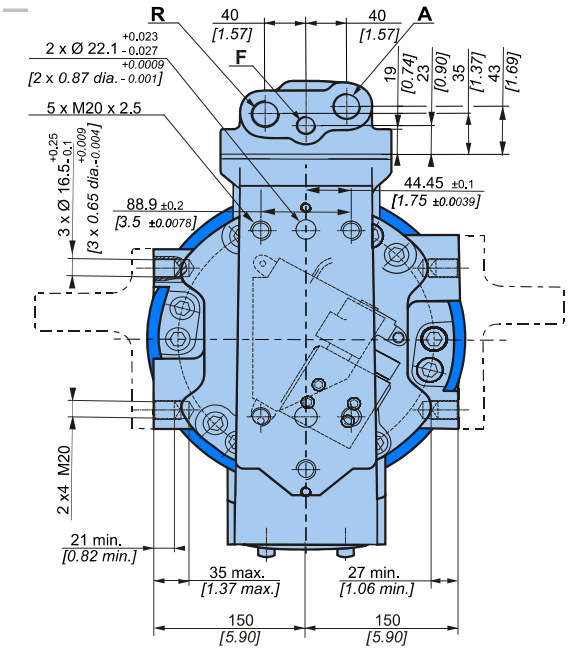


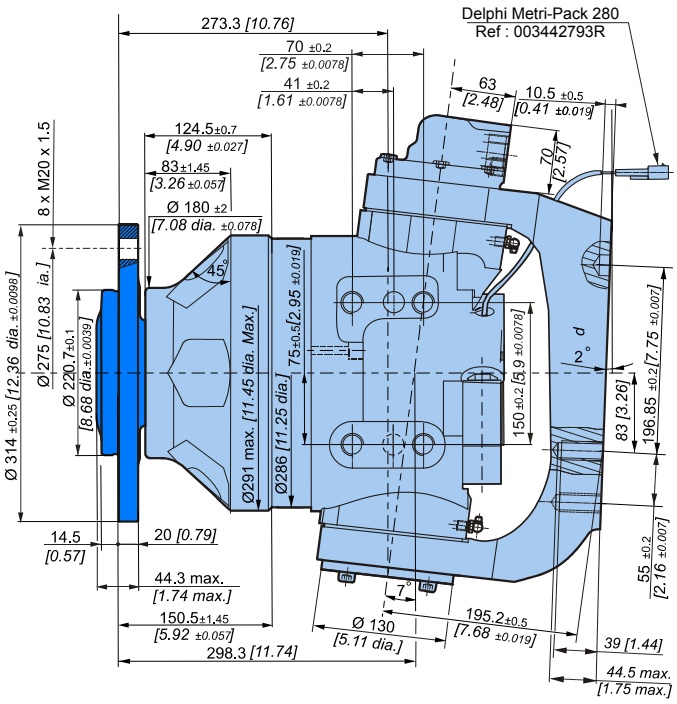
Standard (1910) 2 displacement motor with built-in exchange

210 kg *[462 lb]*

1,00 L *[60 cu.in]*

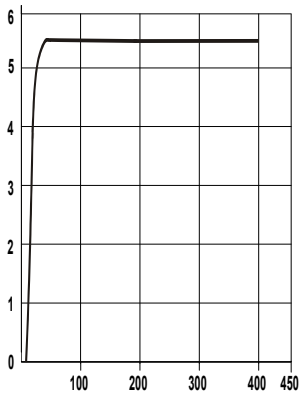


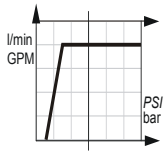


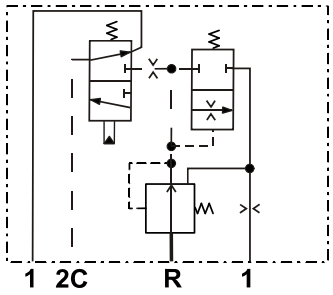


Exchange

When a coding request is made, you must specify information on the threshold of the selector and the valve.







The exchange flow rate indicated on the basis of the supply pressure (P = 50 bar *[725 PSI]*) is constant (Q = 5.5 l/min *[1.45 GPM]*).

Load curves

The given load curves correspond to the conditions specified below. For load curves corresponding to your specifications, contact a Poclain Hydraulics engineer.

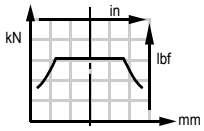
MG11

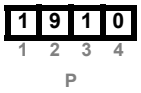
Permissible radial loads

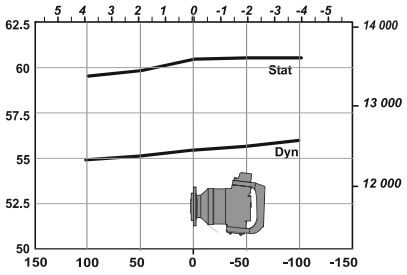
Test conditions :

Static :
- 150 bar *[2175 PSI]*,code 9 displacement
- Max. axial stress = 15% of Fr
- Load radius = 719 mm *[28.31 in]*

Dynamic :
- 450 bar *[6527 PSI]*,code 9 displacement
- Max. axial stress = 15% of Fr
- Load radius = 719 mm *[28.31 in]*



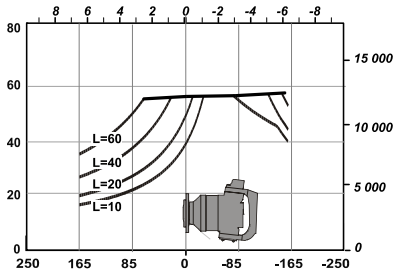




Service life of bearings

Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 2 displacement, without axial load.



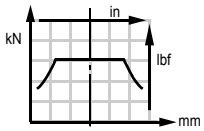
MGE11

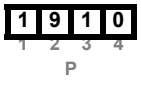
Permissible radial loads

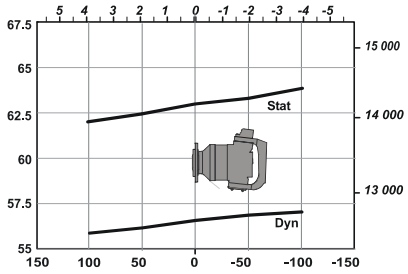
Test conditions :

Static :
- 150 bar *[2175 PSI]*,code 9 displacement
- Max. axial stress = 15% of Fr
- Load radius = 719 mm *[28.31 in]*

Dynamic :
- 450 bar *[6527 PSI]*,code 9 displacement
- Max. axial stress = 15% of Fr
- Load radius = 719 mm *[28.31 in]*



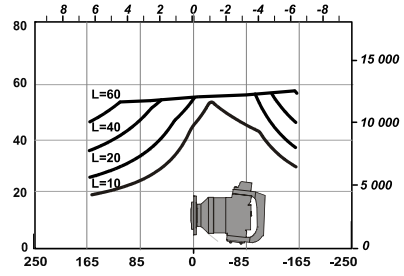




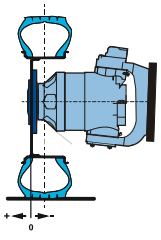
Service life of bearings

Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.



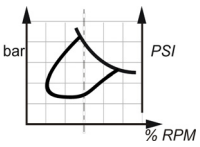
The service life of the components is influenced by the pressure.You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.

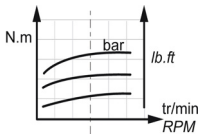


Efficiency

Overall efficiency

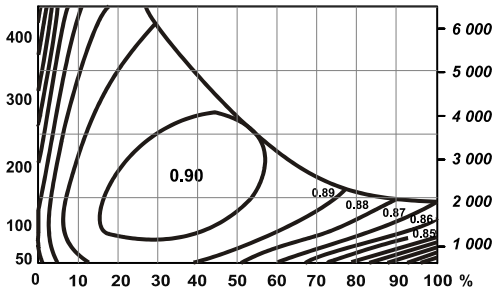
Average values given for guidance for code 0 displacement after 100 hours of operation with HV46 hydraulic fluid at 50°C *[122°F]*.

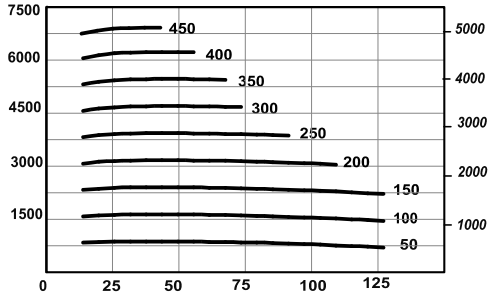




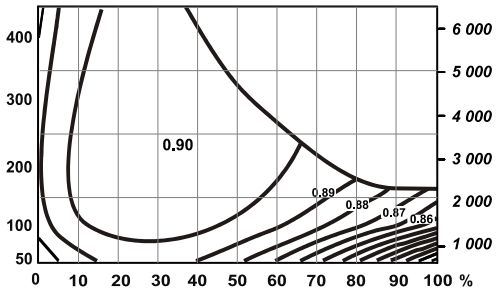
Actual output torque

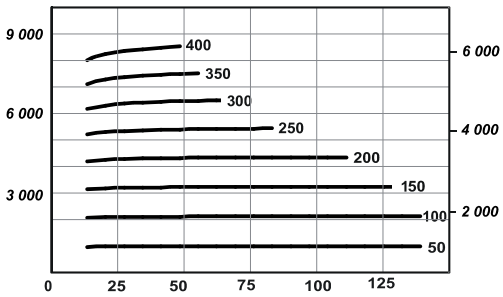
MG11





MGE11





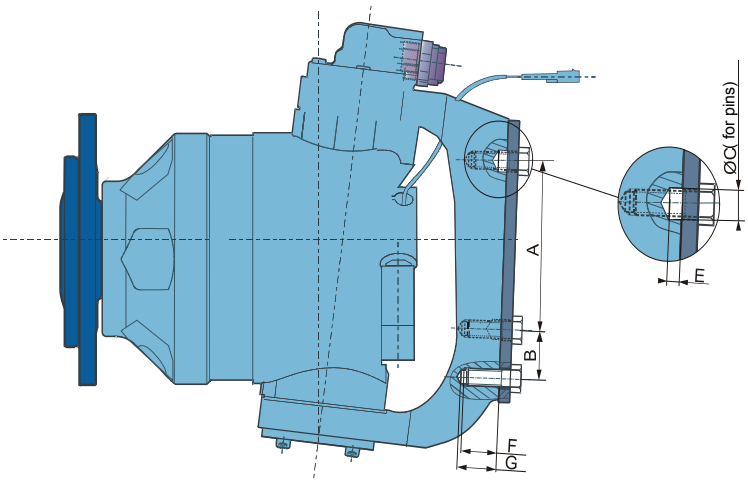
The starting torque is taken to be approximately 85% of the first value for available pressure. For a precise calculation, consult your Poclain Hydraulics application engineer.

Wheel rim mountings

	Classe	(*)	
		N.m	*[lb.ft]*
8xM20x1.5	12,9	690	*[509]*

(*) The tightening torques are given for the indicated loads.

Chassis mounting



Take care over the immediate environment of the connections.

A (1) mm *[in]*	**B** (1) mm *[in]*	**2xØC** (2) mm *[in]*	**E (3)** mm *[in]*	**F max.** mm *[in]*	**G (4)** mm *[in]*
196,85 *[7,75]*	55 *[2,17]*	22,1 *[0,87]*	10,5 *[0,41]*	39 *[1,54]*	44,5 *[1,75]*

	Classe	(*)
		N.m *[lb.ft]*
5xM20x2.5	12.9	690 *[509]*

(1) + 0.2 *[+0.0078]*
- 0.2 *[- 0.0078]*

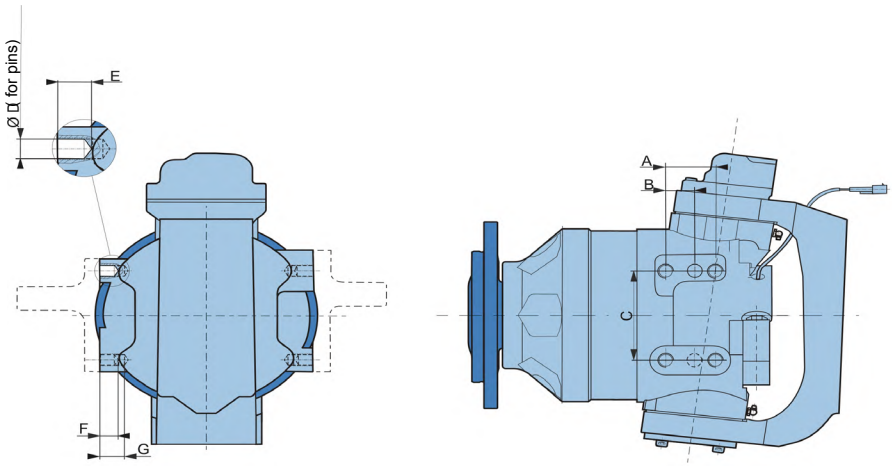
(2) +0.023 *[+0.0009]*
-0.0027 *[- 0.0010]*

(3) + 0.5 *[+0.019]*
- 0.5 *[- 0.019]*

(*) The tightening torques are given for the indicated loads.

Pins are used to take tangential stress.

Steering attachment



A (1) mm *[in]*	**B** (1) mm *[in]*	**C** (1) mm *[in]*	**3x ØD** (2) mm *[in]*	**E** mm *[in]*	**F** mm *[in]*	**G** mm *[in]*
70 *[2,76]*	41 *[1,61]*	150 *[5,91]*	16,5 *[0,65]*	27 *[1,06]*	21 *[0,83]*	35 *[1,38]*

	Classe	(*) N.m	*[lb.ft]*
8x M20x2.5	12,9	690	*[509]*

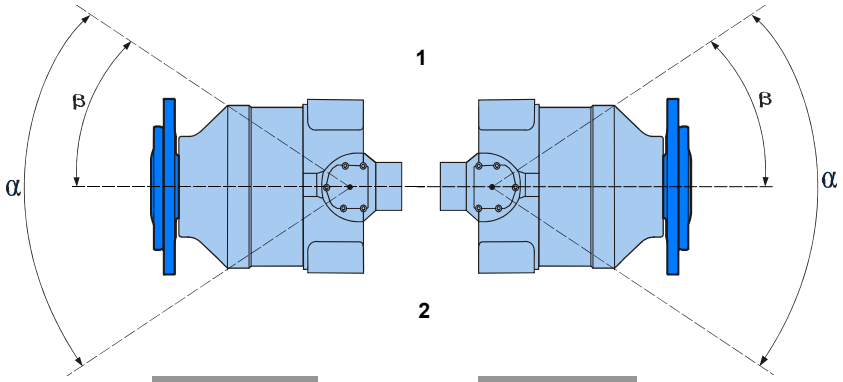
(1) + 0.2 *[+0.0078]* - 0.2 *[- 0.0078]*

(2) + 0.25 *[+0098]* - 0.1 *[- 0.0039]*

(*) The tightening torques are given for the indicated loads.

Pins are used to take tangential stress.

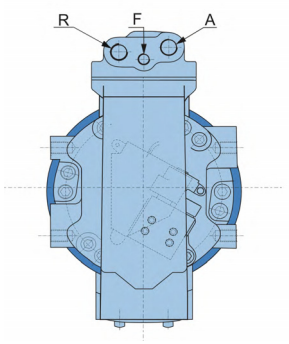
Steering angle

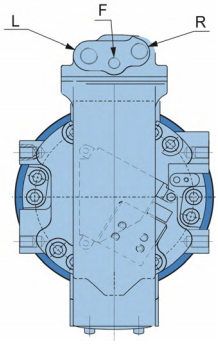


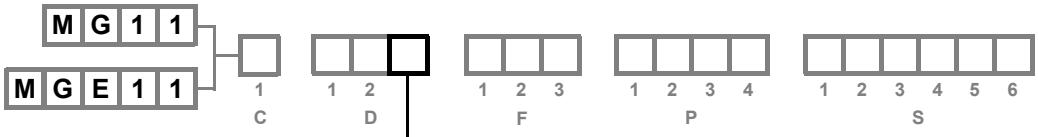
Attachment(s)	**α** **Max.**	**β** **Min.**
1	80 °	40 °
2	74°	37 °

Hydraulic connections

connections





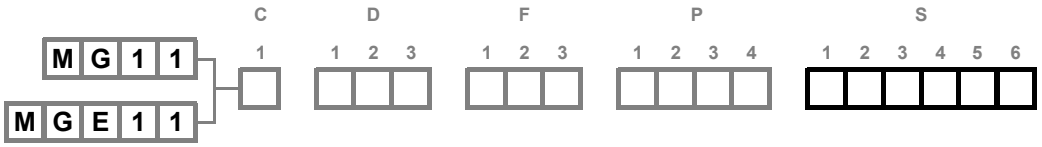


	Standards	Power supply		Case drain
		Single displacement motor	Double displacement motor	
		R,L	A,R	F
A	ISO 11926-1	1" 1/16 12 UNF	1" 1/16 12 UNF	3/4" 16 UNF
8	ISO 6149-1	-	M27 x 2	M18 x 1.5

You are strongly advised to use the fluids specified in brochure “Installation guide” N° 801478197L.

To find the connections’ tightening torques, see the brochure “Installation guide” N° 801478197L.

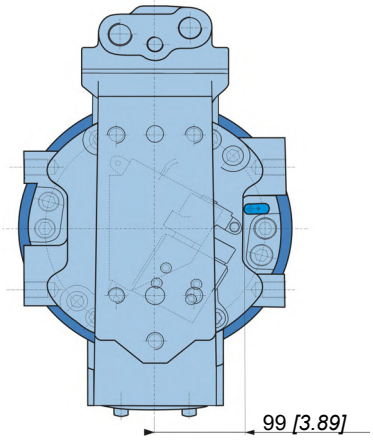
OPTIONS

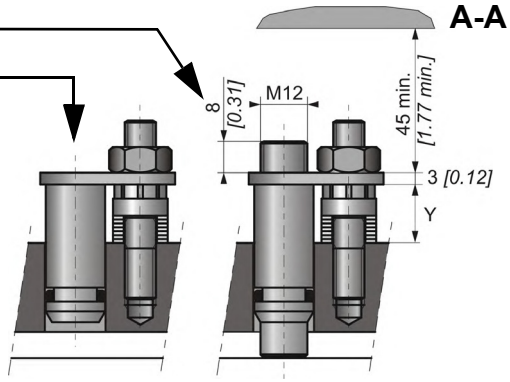


You can accumulate more than one optional part. Consult your Poclain Hydraulics sales engineer.

2 - S - 8 - Installed speed sensor or predisposition

Designation	C
T4 Speed sensor installed	2
TR Speed sensor installed	S
Predisposition for speed sensor	8





Max. length Y= 13.5

Standard number of pulses per revolution= 56

Look at the "Mobile Electronic" N° A01889D technical catalogue for the sensor specifications and its connection.

To install the sensor, see the "Installation guide" brochure No. 801478197L.

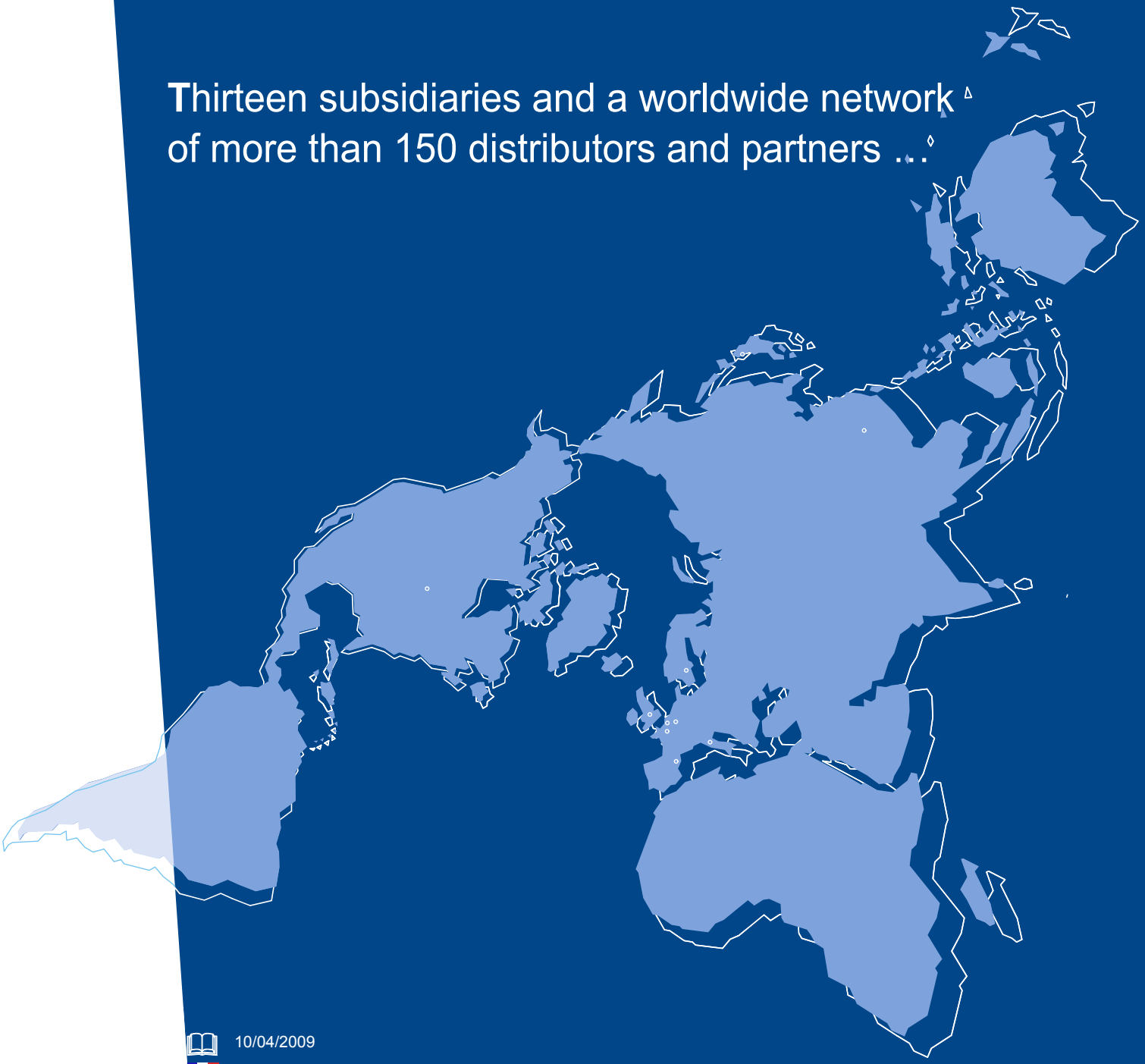
7 - Diamond™

Special treatment of the motor core which considerably increases its strength, making the motor much more tolerant to temporary instances of the operating conditions being exceeded.

E - Reinforced sealing

Requires reinforcement of shaft bearings.

Thirteen subsidiaries and a worldwide network of more than 150 distributors and partners ...



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