





#### Methodology :

This document is intended for manufacturers of machines that incorporate Poclain Hydraulics products. It describes the technical characteristics of Poclain Hydraulics products and specifies installation conditions that will ensure optimum operation. This document includes important comments concerning safety. They are indicated in the following way:



Safety comment.

This document also includes essential operating instructions for the product and general information. These are indicated in the following way:



The views in this document are created using metric standards. The dimensional data is given in mm and in inches (inches are between brackets and italic)



## CONTENT

MODEL CODE

CHARACTERISTICS	7
Dimensions for standard 1-displacement motor	7
Dimensions for standard 2-displacement motor	7
Dimensions of symmetrical 2-displacement valving	
cover standard motor	8
Rotating retaining screws	8
Magnetic incremental hollow shaft encoder	9
Dimensions for motor equipped with encoder	9
Load curves	10
Efficiency	10
Chassis mounting	11
Hydraulic connections	12
Brakes	13

OPTIONS

Options

14

Characteristics

Model code

5

**MODEL CODE** 



Compact motors MK35



Motor Inertia	0.6 kg.m²
---------------	-----------

			Theo tor	retical que		Max.power		M: sp	ax. eed	Max. pressure
	0	0	at 100 bar	D I at 1000 PSI	0	2 preferred	2 non-preferred	0	2	
	cm³/tr <i>[cu.in/rev.]</i>	cm³/tr [cu.in/rev.]	Nm	[lb.ft]	kW <i>[HP]</i>	kW <i>[HP]</i>	kW <i>[HP]</i>	tr/min	[RPM]	bar <i>[PSI]</i>
9	3 143 [191.7]	1572 [95.8]	4 997	[2 541]						
obes 0	3 494 [213.1]	1747 [106.5]	5 555	[2 825]	110 [148]	73 [98]	55 [74]	50	50	450 [6 530]
1	3 822 [233.1]	1911 <i>[116.6]</i>	6 077	[3 090]						
2	4 198 <i>[</i> 256.0]	2099 [128.0]	6 675	[3 394]						
A	3 494 [213.1]	2 099 [128.0] <b>(</b> 1 395 [85.1]	5 555	[2 825]	110 <i>[148]</i>	73 [98]	55 [74]	50	50	450 [6 530]
	9 0 1 2 A	Image: Constraint of the second se	Image: Construct of the co	Image: Constraint of the constraint	Image: Constraint of the constraint	Image: Problem in the system in the syste	Image: Married biase with the second seco	Image: Problem in the system in the syste	Image: Problem in the synthetic for the synthetee synthetic for the synthetic for the syn	Image: cm3/tr cu.in/rev.] cm3/tr cu.in/rev.] cm3/tr cu.in/rev.] cm3/tr cu.in/rev.] max speed max ma

Cams

• First displacement

Ø Second displacement

Model code

Characteristics

Options

1

R-L

R

15

15

15

15

X2





25/06/2013

181 kg [398 lb] 185 kg [407 lb] **Dimensions of symmetrical 2-displacement valving** cover standard motor 2.20 L [132 cu.in] 2.20 L [132 cu.in] For a small displacement, there is no preferred orientation for this motor. Р D 2 3 4 1 4 0 1 2 X1 3 1 2 X2 1 4 1 156 [6.14] 105 X2 [4.13] 73.2 161.5 [6.36] 89 R [2.88] [2.95] [3.50] 84 X1 21.5 Υ 0.85 1.65] [3.31] 61 [2.40] X1 10 [0.394] 2 X2 dia.±0.004 Ø330 -0.15 [12.99 dia.-0.0059] Ø386±2 [15.20 dia.±0.0787] 15 108±0.2 25±0.007 90 16 x M20 x 1.5 Ø220.7±0.1 [8.69 c Ø275 [10.83 dia.] 15 12 ⊕ 0 15 17 1921 Ø385 [15.16 dia.] A Ø425 max. [16.73 dia.max.] 19 [0.75] C

#### **Rotating retaining screws**

Ø338±2

[13.31±0.0787]



125

[4.92]

2x5 Ø22.5-0.10

[2x5 0.89 dia.-0.0039]

(\*) The tightening torques are given for the indicated loads.

R-L

1

Y

20 max. [0.79 max.]

278.45±1.15

[10.96 ±0.0453]

417 max.[16.42 max.]



#### Magnetic incremental hollow shaft encoder



#### Dimensions for motor equipped with encoder





# Model code



Permissible radial loads

axial load at max. torque

Static : 0 tr/min [0 RPM] 0 bar [0 PSI]

Test conditions :



#### Service life of bearings

Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.

Load

The service life of the components is influenced by the Pressure.You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.





#### Efficiency

#### **Overall efficiency** Actual output torque Νn Average values given for guidance for code PSI lb.ft 0 displacement after 100 hours of operation with HV46 hydraulic fluid at 50°C tr/min [122°F]. 🖌 RPM RPM 400 450 bar 5 000 400 bar 15 000 20 000 300 350 bar 4 000 300 bar





The starting torque is taken to be approximately 85% of the first value for available pressure. For a precise calculation, consult your Poclain Hydraulics application engineer.

### **Chassis mounting**



Take care over the immediate environment of the connections.

<b>ØM</b> (1) mm <i>[in]</i>	<b>S</b> mm [in]	<b>Ra V</b> μm <i>[μin]</i>		Class of screw	<b>N.m</b> [lb.ft]
330 [12.99]	0.2 [0.01]	12.5 [0.49]	2 x 5 x M20 x 2.5	8.8	410 [302]

(1) + 0.3 [+0.012] + 0.2 [+0.008] Model code

Compact motors MK35

#### Hydraulic connections

#### connections



	Old standards	Standards	Power supply	2 <sup>nd</sup> displacement control	Drainage	Control of brake
			R, L, A	Y	1, 2	Х
1	ISO 6 162 DIN 3 852	ISO 6162 ISO 9 974-1	DN19 PN400	M22 x 1.5* M18 x 1.5**	M22 x 1.5	M16 x 1.5
7	DIN 6162 SAEJ514	DIM 6162 ISO 11 926-1	DN19 PN400	7/8" 14 UNF* 3/4" 16 UNF**	7/8" 14 UNF	3/4" 16 UNF

\* If D1 = A, B or C (Symmetrical motor)

\*\* If D1 = D, E, F, G, H or J (Disymmetrical motor)



Do not put either a check valve or a poppet valve on the pilot lines (parking brake and displacement change) between the charge pump and the pilot valve. Do not use a piloting valve with integrated check valve.

#### Brakes



#### Brake principle

This is a multidisc brake which is activated by a lack of pressure. The spring exerts a force on the piston, which resses on the fixed and mobile discs, and immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure.

Parking brake torque with 0 bars in the housing (new brake)	33 000 N.m	[24 340 lb.ft]
Emergency dynamic braking torque <i>with 0 bars in the housing</i> (gives a maximum of 10 emergency braking operations)	21 450 N.m	[15 820 lb.ft]
Residual parking torque at 0 bars in the housing*	24 750 N.m	[18 250 lb.ft]
Minimum brake release pressure	16 bar	[232 PSI]
Maximum brake release pressure	30 bar	[435 PSI]
Capacity	320 cm <sup>3</sup>	[19.5 cu.in]
Brake release capacity	65 cm <sup>3</sup>	[4.0 cu.in]

\* After being used as emergency brake



The brake is integral to the bearing; refer to the model code (tab opposite).

Compact motors MK35



#### 2 - S - Q - 8 - Installed speed sensor or predisposition



brochure No. 801478197L.

#### 5 - Drainage

Additional drain in the cover.



#### 7 - Diamond™

Special treatment of the motor core which considerably increases its strength, making the motor much more tolerant to temporary instances of the operating conditions being exceeded.

Thirteen subsidiaries and a worldwide network <sup>h</sup> of more than 150 distributors and partners ...

Poclain Hydraulics reserves the right to make any modifications it deems necessary to the products described in this document without prior notification. The information contained in this document must be confirmed by Poclain Hydraulics before any order is submitted.

Illustrations are not binding.

The Poclain Hydraulics brand is the property of Poclain Hydraulics S.A.



More information on

